

Coils for Operating Solenoids of Valves

C*

Size 03, 04, 06, 10



Technical Features

- › Wide range of coil voltages
- › Wide range of connectors and electrical connection options
- › Easy replacement of coil solenoids
- › The coils can be rotated and the required connector direction can be adjusted
- › High resistance of coils against mechanical damage
- › Coils supplied with AC current, fitted with integrated rectifier
- › Coils with protection against possible damage due to induced voltage (Transil)

Technical Data

Quantity	Unit	Value
Nominal voltage (U_n)	V	see the list of voltages
Allowable voltage fluctuation		$U_n \pm 10\%$, if not stated otherwise in the valve data sheet
Coil current at U_n and 20 °C	A	see the table of coil types
Winding resistance at 20 °C	Ω	by calculation $R = U_n/I$
Input power of coil at 20 °C	W	by calculation $P = U_n \times I$
Max. ambient temperature	°C (°F)	50 (122), if not stated otherwise in the data sheet
Operation conditions		see the data sheets of individual types of valves
Max. winding temperature	°C (°F)	155 (311)
	Datasheet	Type
General information	GI_0060	products and general conditions
Connectors	K_8008	connectors EN 175301-803-A

Product Description

Valves designed for a change of fluid direction, such as directional control valves and poppet-type valves, are often solenoid operated. Proportional valves are another large group controlling continuously parameters in the circuit within the defined interval. Electric current flowing through the coil winding creates a magnetic field. This field acts on the armature of the solenoid part and allows its shift which is then transferred to the valve control element (spool, poppet). The excitation winding made of copper wire placed on a plastic core is the basis. The coil is inserted into the steel housing amplifying the magnetic field and to protect it against mechanical damage. Moreover, the coil is molded into the housing by plastic material. The connector part coupled with the coil is also made of the same plastic. A silicone seal protects the coil space against moisture and dust.

Coil Electrical Parameters

Standard control voltages are given in the table in the ordering code and coil currents are stated in the table of types. Electrical coil resistance is determined by the coil winding parameters. These along with input power of the coil can be calculated from the previous parameters. The coils are designed to be DC powered. When AC powered, it is necessary to use a coil with integrated rectifier or a connector plug with integrated rectifier.



In operation, the output power of coils is influenced both by keeping the given values of power supply and the operation conditions. Temperature rise of the winding causes an increase in its electrical resistance when exceeding operation conditions. This reduces both current flowing through the winding and generated magnetomotive force, thus magnetic field strength is also decreased. Hydraulic power of the solenoid operated valve is also decreased in an appropriate manner.

Protection of Control Electronics

A coil is an inductive load in an electrical circuit. Any change in the current flowing through a coil (e.g. when switching off the coil circuit), voltage is induced according to Lenz's law and opposes the change that produced it. This poses a damage risk to the control electronics. Especially for proportional valves, it is appropriate to use a coil with an integrated quenching diode - or transient-voltage-suppression diode (e.g. Transil). Transil is a proven and reliable semiconductor element connected in parallel to the coil. If the threshold voltage is exceeded, electric current starts to flow through it, thereby converting overvoltage energy to heat.

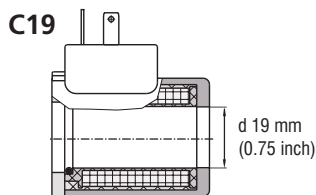
Quick disconnect

Induced voltage originating from a quick disconnect of the coil has according to Lenz's law a negative effect on OFF switching time regarding the solenoid armature. Special electronic circuit suppresses this unwanted phenomenon.

Coil sizes

Coil size	Diameter d [mm (inch)]	Valve size	Directional valves with housing		Cartridge valves		Proportional valves	
			High performance	Lightline	High performance	Lightline	Directional valves	Pressure
C14	13.4 (0.53)	Dn 03	RPEK1-03	RPEL1-04		SD2E-Ax/L SD3E-A2/L		SP4P1-B4
C19	19.0 (0.75)	Dn 04	RPE2-04 RPE3-04 SR4E2-B2	RPEL1-06	SD2E-Ax/H SD3E-A2/H SD1E-A2 SD1E-A3 ROE3	SD2E-Bx/L SD3E-B2/L	PRM2-04 PRM7-04	SR1P2-A2 SRN1P1-A2 SR4P2-B2 SRN4P1-B2 SP4P2-B3 SPN4P1-B3 PVRM1-063
C22	22.0 (0.87)	Dn 06	RPE3-06 RPEA3-06 RPEW4-06		SD2E-Bx/H SD3E-B2/H SD3E-C2/H		PRM2-06 PRMR2-06 PRM7-06 PRM8-06	PVRM3-10
C31	31.0 (1.22)	Dn 10	RPE4-10 RPEW4-10				PRM6-10 PRM7-10	

Example:



For different sizes and versions of the valves, the appropriate coil sizes are used. Size designation corresponds approximately to the inner diameter of the coil.

Connector Types

Basic connectors used to connect the power supply of the coils:

- › Connector EN 175301-803-A (IP65)
- › Connector AMP JUNIOR TIMER (IP67)
- › Connector DEUTSCH DT04-2P (IP67 / IP69K)
- › Special 2-pin connector EW designed to be slipped into the wirebox
- › Loose conductors of standard length 300 mm (11.8 in)
- › Loose conductors equipped with the connector at the end

Other connector types available upon agreement with the manufacturer.



EN 175301-803-A



AMP JUNIOR TIMER



DEUTSCH DT04-2P



Connector EW

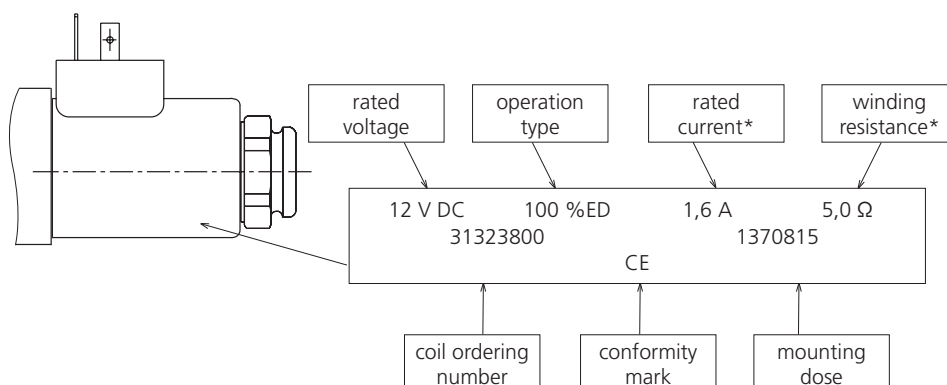


Loose Conductors

Identification of Coils

The CE conformity mark placed on the coil steel housing indicates that the product is in accordance with the following directives:

- › 2014/30/ES for electromagnetic compatibility
- › 2014/35/ES for low voltage equipment with rated voltage higher than 50 VAC and 75 VDC, respectively.



*Winding resistance is given only for coils used in proportional solenoids. Limit (maximum) current, which is allowed to flow continuously through the coil winding, is also stated for these coils instead of rated current.

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Coils C14B (d = 13.4 mm (0.53 inch))

RPEK1-03, RPEL1-04	→	Ambient temperature °C (°F)	Fluid temperature °C (°F)	Supply voltage tolerance % of U _n
SD2E-A2/L, SD2E-A3/L, SD2E-A4/L, SD3E-A2/L	→	-30...+50 (-22...+122)	-30...+80 (-22...+176)	± 10
		-30...+50 (-22...+122)	-30...+60 (-22...+140)	± 10

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types	E1	E2	E3A	E4A	E12A	E13A
12 DC	1.83	16210300	C14B-01200E1-6.55NA	24101600	28822500	28822600	29268200	29268800
14 DC	1.57	24102200	C14B-01400E1-8.91NA	on request	on request	on request	34948600	on request
24 DC	0.92	16210400	C14B-02400E1-26.2NA	24101800	28686400	28822400	29268900	29269000
27 DC	0.80	33565000	C14B-02700E1-33.6NA	on request	34319700	on request	on request	on request

Surface treatment B: 520 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types	E1	E2	E3A	E4A	E12A	E13A
12 DC	1.83	on request	on request	on request	on request	on request	32700900	on request
14 DC	1.57	on request	on request	on request	on request	on request	34440200	on request
24 DC	0.92	on request	on request	on request	on request	on request	31145400	31145500

SP4P1-B4

Ambient temperature °C (°F)	Fluid temperature °C (°F)
-30...+90 (-22...+194)	-30...+90 (-22...+194)

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types	E1	E3A	E12A
12 DC	max 0.7	on request	on request	33038300	32482500
24 DC	max 0.35	34056200	C14B-02400E1-29.5NAP	33038400	32482400

Surface treatment B: 520 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types	E1	E3A	E12A
24 DC	max 0.35	on request	on request	on request	34186400

Coils C19 (d = 19 mm (0.75 inch))

RPE2-04, RPE3-04, RPE11-06, ROE3-04, ROE3-06, SR4E-B2	→	Ambient temperature °C (°F)	Fluid temperature °C (°F)	Supply voltage tolerance % of U _N
SD2E-B2/L, SD2E-B3/L, SD2E-B4/L, SD3E-B2/L	→	-30...+50 (-22...+122)	-30...+80 (-22...+176)	± 10
SD2E-A2/H, SD2E-A3/H, SD2E-A4/H, SD3E-A2/H, SD1E-A2, SD1E-A3	→	-30...+50 (-22...+122) -30...+80 (-22...+176) *	-30...+80 (-22...+176)	± 10 ± 15 *

i * Remarks concerning Coil Usage

For valves SD2E-A2/H, SD2E-A3/H, SD2E-A4/H, SD3E-A2/H, SD1E-A2, SD1E-A3 coils of two different power classes may be used, depending on operating conditions (max. environmental temperature, tolerance of the supply voltage).

- > Coils of higher power listed in this table may be used for environmental temperatures between -30...+50 °C (-22...+122 °F) and supply voltage fluctuations of up to ± 10 % U_N. Additional coils for supply voltages of 14 V DC, 27 V DC, 205 V DC and 230 V AC/50 Hz may even be used for environmental temperatures between -30...+80 °C (-22...+176 °F) and supply voltage fluctuations of up to ± 15 % U_N.
- > Coils of lower power listed in table on p.7 may be used for environmental temperatures between -30...+80 °C (-22...+176 °F) and supply voltage fluctuations of up to ± 15 % U_N.

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types									
		E1	E2	E3	E4	E4A	E3A	E4A	E12A	E13A	
12 DC	2.45	27316600	27631400	27330200	27631600	27449600	27631900	27351400	27632000		
		C19B-01200E1-4.9NA	C19B-01200E2-4.9NA	C19B-01200E3-4.9NA	C19B-01200E4-4.9NA	C19B-01200E3A-4.9NA	C19B-01200E4A-4.9NA	C19B-01200E12A-4.9NA	C19B-01200E13A-4.9NA		
14 DC	1.70	27634100	27634200	27634300	27634400	27634500	27634600	27635000	27635100		
		C19B-01400E1-8.23NA	C19B-01400E2-8.23NA	C19B-01400E3-8.23NA	C19B-01400E4-8.23NA	C19B-01400E3A-8.23NA	C19B-01400E4A-8.23NA	C19B-01400E12A-8.23NA	C19B-01400E13A-8.23NA		
24 DC	1.15	27316700	27632400	27330300	27633200	27449700	27633400	27330500	27633500		
		C19B-02400E1-20.8NA	C19B-02400E2-20.8NA	C19B-02400E3-20.8NA	C19B-02400E4-20.8NA	C19B-02400E3A-20.8NA	C19B-02400E4A-20.8NA	C19B-02400E12A-20.8NA	C19B-02400E13A-20.8NA		
27 DC	0.89	27636100	27639400	27641600	27641700	27641800	27642100	27642400	27642500		
		C19B-02700E1-30.4NA	C19B-02700E2-30.4NA	C19B-02700E3-30.4NA	C19B-02700E4-30.4NA	C19B-02700E3A-30.4NA	C19B-02700E4A-30.4NA	C19B-02700E12A-30.4NA	C19B-02700E13A-30.4NA		
205 DC	0.12	27382401	not available	not available	not available	not available	not available	not available	not available		
		C19B-20500E1-1653NA									
230 AC 50 Hz	0.12	E5									
		C19B-23050E5-1653NA									

Surface treatment B: 520 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types			
		E1	E2	E3A	E13A
14 DC	1.70	on request	on request	on request	on request
		C19B-01400E12A-8.23NB			
24 DC	1.15	28829600	32092500	on request	31330200
		C19B-02400E1-20.8NB	C19B-02400E2-20.8NB	on request	C19B-02400E13A-20.8NB
27 DC	0.89	on request	on request	33559000	40052200
		C19B-02700E3A-30.4NB	C19B-02700E4A-30.4NB	on request	C19B-02700E13A-30.4NB

Coils C19 (d = 19 mm (0.75 inch))

RPE3-04 with CSA certification		
Surface treatment A: 240 h salt spray test acc. to ISO 9227		
Voltage [V]	Current [A]	Connector types
12 DC	2.41	E1 E5 24140700 C19A-01200E1-4.98NAH not available
24 DC	1.15	24140800 C19A-02400E1-21NAH not available
115 AC 50 Hz	0.24	24140900 C19A-11550E5-433NAH
230 AC 50 Hz	0.12	24141000 C19A-23050E5-1653NAH

SD2E-A2/H, SD2E-A3/H, SD2E-A4/H, SD2E-A2/H, SD3E-A2/H, SD1E-A2, SD1E-A3, SR4E-B2		
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Ambient temperature °C (°F)	Fluid temperature °C (°F)	Supply voltage tolerance % of U _n
-30...+80 (-22...+176)	-30...+80 (-22...+176)	± 15

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Surface treatment A: 240 h salt spray test acc. to ISO 9227		
Voltage [V]	Current [A]	Connector types
12 DC	2.00	E1 E2 27669700 C19B-01200E1-6NA 27669900 C19B-01200E2-6NA
24 DC	0.93	27670600 C19B-02400E1-25.75NA 27670700 C19B-02400E2-25.75NA

Ambient temperature °C (°F)	Fluid temperature °C (°F)	Supply voltage tolerance % of U _n
-30...+80 (-22...+176)	-30...+80 (-22...+176)	± 15

Surface treatment B: 520 h salt spray test acc. to ISO 9227		
Voltage [V]	Current [A]	Connector types
24 DC	0.93	E1 E3 30449100 C19B-02400E1-25.75NB 33090800 C19B-02400E3-25.75NB

Coils C19 (d = 19 mm (0.75 inch))

Ambient temperature °C (°F)	Fluid temperature °C (°F)
+50 (+122)	-30...+80 (-22...+176)



PRM2-04, PRM7-04

PRM2-04 proportional directional control valves without integrated electronic unit

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types			
		E1	E2	E3	E4
12 DC	max. 1.7	27821900	on request	27822000	E12A
		C19B-01200E1-4.68NAP		C19B-01200E3-4.68NAP	27821200
24 DC	max 0.8	27824200	27824300	28145200	on request
		C19B-02400E1-20.6NAP	C19B-02400E2-20.6NAP	C19B-02400E3-20.6NAP	27824400
					E13A
					on request
					29868600
					C19B-02400E13A-20.6NAP

Surface treatment B: 520 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types	
		E3	E12A
24 DC	max 0.8	31805200	31805300
		C19B-02400E3-20.6NBP	C19B-02400E12A-20.6NBP

PRM2-04, PRM7-04 proportional directional control valves with integrated electronic unit

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types	
		E1	E12A
12 DC	max. 1.7	16186100	
		C19A-01200E1-4.98NAP	
24 DC	max 0.8	16186200	
		C19A-02400E1-21NAP	

SR1P2-A2, SRN1P1-A2, SR4P2-B2, SRN4P1-B2, SP4P2-B3, SPN4P1-B3

Ambient temperature °C (°F)	Fluid temperature °C (°F)
-30...+80 (-22...+176)	-30...+120 (-22...+248)



Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types			
		E1	E2	E3	E4
12 DC	max. 1	28145500	28145600	28145700	E12A
		C19B-01200E1-6.5NAP	C19B-01200E2-6.5NAP	C19B-01200E3-6.5NAP	28145800
24 DC	max 0.6	27824200	27824300	28145200	on request
		C19B-02400E1-20.6NAP	C19B-02400E2-20.6NAP	C19B-02400E3-20.6NAP	27824400
					E13A
					29867600
					C19B-01200E13A-6.5NAP
					29868600
					C19B-02400E13A-20.6NAP

Surface treatment B: 520 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types	
		E3	E12A
24 DC	max 0.6	31805200	31805300
		C19B-02400E3-20.6NBP	C19B-02400E12A-20.6NBP

Coils C19 (d = 19 mm (0.75 inch))

→	Ambient temperature °C (°F) -30...+90 (-22...+194)	Fluid temperature °C (°F) -30...+90 (-22...+194)
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PVRM1-063

Max. reduced pressure 20 bar (290 PSI)
Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage	Current	Connector types
[V]	[A]	E12A
12 DC	max. 1	27821300 C19B-01200E13A-6.85NAP

Max. reduced pressure 32 bar (470 PSI)
Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage	Current	Connector types
[V]	[A]	E4 E13A
12 DC	max. 1.5	27785600 C19B-01200E4-4.68NAP C19B-01200E13A-4.68NAP

Max. reduced pressure 20 and 32 bar (290 and 470 PSI)
Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage	Current	Connector types	E2	E3	E3A	E4	E12A	E13A
[V]	[A]		E2	E3	E3A	E4	E12A	E13A
24 DC	max 0.75		27824200 C19B-02400E1-20.6NAP	30118100 C19B-02400E2-20.6NAP	31891300 C19B-02400E3A-20.6NAP	27824400 C19B-02400E4-20.6NAP	30754900 C19B-02400E12A-20.6NAP	29868600 C19B-02400E13A-20.6NAP

Max. reduced pressure 20 and 32 bar (290 and 470 PSI)
Surface treatment B: 520 h salt spray test acc. to ISO 9227

Voltage	Current	Connector types
[V]	[A]	E3 E12A
24 DC	max 0.75	31805200 C19B-02400E3-20.6NBP C19B-02400E12A-20.6NBP

Coils C22 (d = 22 mm (0.87 inch))

	Ambient temperature °C (°F)	Fluid temperature °C (°F)	Supply voltage tolerance % of U _N
RPE3-06, RPEA3-06, RPEW4-06	-30...+50 (-22...+122)	-30...+80 (-22...+176)	± 10
SD2E-B2/H, SD2E-B3/H, SD2E-B4/H, SD3E-B2/H, SD3E-C2/H	-30...+50 (-22...+122) -30...+80 (-22...+176) *	-30...+80 (-22...+176)	± 10 ± 15 *

*** Remarks concerning Coil Usage**

For valves SD2E-B2/H, SD2E-B3/H, SD2E-B4/H, SD3E-B2/H, SD3E-C2/H coils of two different power classes may be used, depending on operating conditions (max. environmental temperature, tolerance of the supply voltage).

- > Coils of higher power listed in this table may be used for environmental temperatures between -30...+50 °C (-22...+122 °F) and supply voltage fluctuations of up to ± 10 % U_N.
- > Coils of lower power listed in table on p.12 may be used for environmental temperatures between -30...+80 °C (-22...+176 °F) and supply voltage fluctuations of up to ±15 % U_N.

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types				
		E1	E2	E3A	E4A	E5
12 DC	2.72	16211400	24156100	24159600	24159700	24930801
		C22B-01200E1-4.41NA	C22B-01200E2-4.41NA	C22B-01200E3A-4.41NA	C22B-01200E4A-4.41NA	not available
14 DC	2.14	24158200	24930900	27662100	27662200	27663000
		C22B-01400E1-6.55NA	C22B-01400E2-6.55NA	C22B-01400E3A-6.55NA	C22B-01400E4A-6.55NA	not available
24 DC	1.29	16211600	24157400	24159800	24159900	19695900
		C22B-02400E1-18.6NA	C22B-02400E2-18.6NA	C22B-02400E3A-18.6NA	C22B-02400E4A-18.6NA	not available
27 DC	1.07	16211700	24157600	19744600	19744500	27663200
		C22B-02700E1-25.3NA	C22B-02700E2-25.3NA	C22B-02700E3A-25.3NA	C22B-02700E4A-25.3NA	not available
205 DC	0.15	16211500	not available	not available	not available	not available
		C22B-20500E1-1400NA				
230 AC 50 Hz	0.15	not available	not available	not available	not available	18849000
						C22B-23050E5-1400NA

Surface treatment B: 520 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types				
		E1	E2	E3A	E4A	E5
12 DC	2.72	34007700	32489000			
		C22B-01200E1-4.41NB	C22B-01200E2-4.41NB	on request	on request	not available
24 DC	1.29	24156800	32092900	24160200	24160300	31156300
		C22B-02400E1-18.6NB	C22B-02400E2-18.6NB	C22B-02400E3A-18.6NB	C22B-02400E4A-18.6NB	not available
27 DC	1.07	33570600	on request	31802800	on request	31802900
		C22B-02700E1-25.3NB		C22B-02700E3A-25.3NB	on request	not available

RPEA3-06

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types	
		E1	EW1
24 DC	0.33	24157700	24014000
		C22B-02400E1-72NA	C22C-02400EW1-72NA/M

Coils C22 (d = 22 mm (0.87 inch))

RPEW4-06		
Surface treatment A: 240 h salt spray test acc. to ISO 9227		
Voltage [V]	Current [A]	Connector types
12 DC	2.64	EW1 16205100 C22C-01200EW1-4.54NA/M
24 DC	1.32	EW2 16205400 C22C-01200EW2-4.54NA/M
		16205500 C22C-02400EW1-18.2NA/M
		C22C-02400EW2-18.2NA/M

RPE3-06 with CSA certification		
Surface treatment A: 240 h salt spray test acc. to ISO 9227		
Voltage [V]	Current [A]	Connector types
12 DC	2.72	E1 24154300 C22A-01200E1-4.41NAH
24 DC	1.29	E5 24154400 C22A-02400E1-18.6NAH
115 AC 50 Hz	0.30	not available 24154500 C22A-11550E5-344NAH
230 AC 50 Hz	0.15	not available 24154600 C22A-23050E5-1393NAH

RPEW4-06 with CSA certification		
Surface treatment A: 240 h salt spray test acc. to ISO 9227		
Voltage [V]	Current [A]	Connector types
12 DC	2.64	EW1 24154700 C22C-01200EW1-4.54NAH/M
24 DC	1.32	EW2 24155500 C22C-01200EW2-4.54NAH/M
106 DC	0.27	24154900 C22C-02400EW1-18.2NAH/M
		24155300 C22C-02400EW2-18.2NAH/M
		24155100 C22C-10600EW1-400NAH/M
		not available

Coils C22 (d = 22 mm (0.87 inch))

SD2E-B2/H, SD2E-B3/H, SD2E-B4/H, SD3E-B2/H, SD3E-C2/H	→	Ambient temperature °C (°F) -30...+80 (-22...+176)	Fluid temperature °C (°F) -30...+80 (-22...+176)	Supply voltage tolerance % of U _n ± 15
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Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types					
		E1	E2	E3A	E4A	E5	
12 DC	1.83	27222400 C22B-01200E1-6.55NA	27222500 C22B-01200E2-6.55NA	27222600 C22B-01200E3A-6.55NA	27222700 C22B-01200E4A-6.55NA	E12A 18815601 C22B-01200E12A-6.55NA	E13A 19909000 C22B-01200E13A-6.55NA
24 DC	0.95	27222800 C22B-02400E1-25.3NA	27222900 C22B-02400E2-25.3NA	27223000 C22B-02400E3A-25.3NA	27223100 C22B-02400E4A-25.3NA	not available C22B-02400E12A-25.3NA	19909200 C22B-02400E13A-25.3NA
205 DC	0.09	not available C22B-20500E1-2353NA	not available	not available	not available	not available	not available
230 AC 50 Hz	0.09	not available	not available	not available	not available	20004200 C22B-23050E5-2353NA	not available

Surface treatment B: 520 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types	
		E1	E13A
24 DC	0.95	30129500 C22B-02400E1-25.3NB	33028000 C22B-02400E13A-25.3NB

PRM2-06, PRM7-06, PRM8-06

Ambient temperature °C (°F) +50 (+122)	Fluid temperature °C (°F) -30...+80 (-22...+176)
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PRM2-06 proportional directional control valves with integrated electronic unit

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types		
		E1	E3A	E12A
12 DC	max 1.6	16187500 C22A-01200E1-5.15NAP	16187500	16187500
24 DC	max 1	16186800 C22A-02400E1-13.4NAP	16186800	16186800

PRM2-06 proportional directional control valves without integrated electronic unit

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types			
		E1	E3A	E12A	E13A
12 DC	max 2.5	18838500 C22B-01200E1-2.33NAP	19744700 C22B-01200E3A-2.33NAP	19696100 C22B-01200E12A-2.33NAP	19909300 C22B-01200E13A-2.33NAP
24 DC	max 1	18838300 C22B-02400E1-13.4NAP	19744300 C22B-02400E3A-13.4NAP	19696200 C22B-02400E12A-13.4NAP	30691600 C22B-02400E13A-13.4NAP

Coils C31 (d = 31 mm (1.22 inch))

RPE4-10	→	Ambient temperature °C (°F) -30...+50 (-22...+122)	Fluid temperature °C (°F) -30...+80 (-22...+176)	Supply voltage tolerance % of U _n ± 10
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RPE4-10

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types				
		E1	E2	E3	E4	E5
12 DC	3.17	16195700	27660800	16197000	16196900	E12A 33252200
		C31A-01200E1-3.78FA	C31A-01200E2-3.78FA	C31A-01200E3-3.78FA	C31A-01200E4-3.78FA	C31A-01200E12A-3.78FA
14 DC	2.98	16195900	27660900	27661100	27661200	on request
		C31A-01400E1-4.73FA	C31A-01400E2-4.73FA	C31A-01400E3-4.73FA	C31A-01400E4-4.73FA	on request
24 DC	1.73	16196100	23896000	16197200	16197100	33252300
		C31A-02400E1-13.9FA	C31A-02400E2-13.9FA	C31A-02400E3-13.9FA	C31A-02400E4-13.9FA	C31A-02400E12A-13.9FA
27 DC	1.52	16196300	27661000	27661300	27661400	on request
		C31A-02700E1-17.8FA	C31A-02700E2-17.8FA	C31A-02700E3-17.8FA	C31A-02700E4-17.8FA	C31A-02700E13A-17.8FA
205 DC	0.20	16196700	not available	not available	not available	not available
		C31A-20500E1-1027FA	not available	not available	not available	not available
230 AC 50 Hz	0.20	not available	not available	not available	not available	not available
		not available	not available	not available	not available	not available

RPE4-10

Surface treatment B: 520 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types		
		E3	E4	E5
24 DC	1.73	31648900	33081100	E12A 33267000
		C31A-02400E1-13.9FB	C31A-02400E3-13.9FB	C31A-02400E12A-13.9FB
27 DC	1.52	on request	on request	on request
		C31A-02700E3-17.8FB	not available	not available
205 DC	0.20	34353800	not available	not available
		C31A-20500E1-1027FB	not available	not available
230 AC 50 Hz	0.20	not available	not available	not available
		not available	not available	not available

Coils C31 (d = 31 mm (1.22 inch))

RPEW4-10 (Wire box)

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types
12 DC	3.17	24172000 C31A-01200EW1-3.78FAM
24 DC	1.73	24172200 C31A-02400EW1-13.9FAM
106 DC	0.38	24172400 C31A-10600EW1-276FAM

RPE4-10 with CSA certification

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types
120 AC 60 Hz	0.38	24172800 C31A-12060E5-276FAH

RPEW4-10 with CSA certification

Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types
120 AC 60 Hz	0.38	24172600 C31A-10600EW1-276FAH/M

PRM6-10, PRM7-10

Ambient temperature °C (°F)	Fluid temperature °C (°F)
+50 (+122)	-30...+80 (-22...+176)



Surface treatment A: 240 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types
12 DC	max 1.9	E1 16195800 C31A-01200E1-4.73FAP
24 DC	max 1.1	E3 33223900 C31A-01200E3-4.73FAP
		E12A 33252400 C31A-01200E12A-4.73FAP
		31354800 C31A-02400E3-13.9FAP
		33251800 C31A-02400E12A-13.9FAP

Surface treatment B: 520 h salt spray test acc. to ISO 9227

Voltage [V]	Current [A]	Connector types
24 DC	max 1.1	E1 33461500 C31A-02400E1-13.9FBP

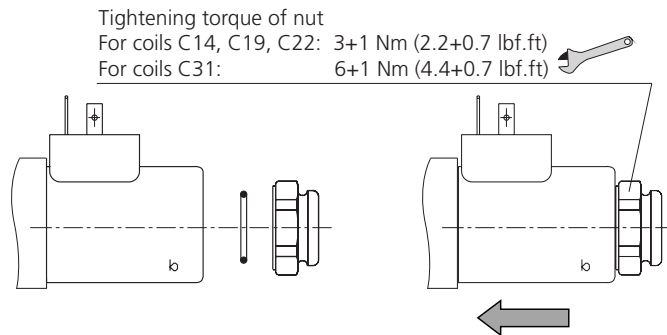
Dimensions in millimeters (inch)

C14B					
E1, E2	IP65	E3A, E4A	IP67	E12A, E13A	IP67 / IP69K
C19A					
E1, E2	IP65	E5	IP65		
C19B					
E1, E2	IP65	E5, E51	IP65	E3, E4	IP67
E3A, E4A	IP67	E12A, E13A	IP67 / IP69K	E8, E9	
C22A					
E1, E2	IP65	E5	IP65		

Dimensions in millimeters (inch)

C22B		
E1, E2 IP65	E5, E51 IP65	E3A, E4A IP67
E12A, E13A IP67 / IP69K	E8, E9	
C22C		
EW1, EW2 IP65		
C31A		
E1, E2 IP65	E5, E51 IP65	E3, E4 IP67
E12A, E13A IP67 / IP69K	E8, E9	EW1 IP65

Mounting / dismantling the coils



- › Choose the correct coil type according to the valve type given in this data sheet HA 8007. When AC power supply is chosen, the connector with integrated rectifier or the connector plug with integrated rectifier must be used.
- › The coil is placed on the solenoid actuating system (as indicated in the picture) and its position is fixed by a nut. The nut must be tightened with the specified torque.
- › The connector position can be set by rotating the coil around its longitudinal axis - continuously in the range of 0 - 360° / by 90° for coils with a locating pin.



CAUTION

- › Coil mounting, especially the connection to power supply, must be carried out by a competent person only.



WARNING

- › Before any handling the coil must be disconnected from the power supply.
- › The hydraulic circuit must be switched off and unloaded during installation.
- › Disconnect the coil from the power supply before dismantling and let it cool down to avoid burns. The temperature may exceed 100 °C (212 °F) during operation.

Operation

Basic operating parameters are stated in the data sheet of the relevant solenoid operated valve and the coil description is given in the data sheet HA 8007.



CAUTION

- › Power supply parameters must correspond to the specified coil type. Switching coils are controlled by voltage. The voltage indicated on the coil is the nominal voltage. Control voltage should not deviate from nominal by more than ±10 %, if not stated otherwise in the data sheet. Proportional coils are controlled by current. The current indicated on the coil is the limit (maximum) current which may continuously flow through the coil winding.
- › The coil may be energized only if correctly placed on the solenoid actuating system and properly fixed by a nut.
- › If a valve is operated by two solenoids acting in the opposite directions, the two solenoids must never be energized simultaneously.
- › Protect the coil against the effects of high temperatures and thermal shocks. The operating temperature range of hydraulic fluid and maximum ambient temperature are stated in the data sheet of the given valve. In general, there must be a sufficient heat removal from the coil so that the mean winding temperature does not exceed 155 °C (311 °F).
- › Protect the coil against peak voltages by a suitable overvoltage protection.
- › Protect the coil against mechanical damage, excessive vibrations and shocks.
- › Protect the coil against effects of a corrosive environment and aggressive chemicals.
- › The coil is not designed for operation immersed in fluid.



WARNING - notices regarding the residual risks

- › Damaged coils, coils with damaged parts of the power supply connector or a damaged cable must be taken out of operation immediately. There is a possibility of electric shock.
- › Don't touch the coil surface during operation. The coil becomes warm and there is a risk of burns.



Applicability of legal regulations

The following requirements apply to the coils:

- › Directive 2014/30/EU for electromagnetic compatibility of electrical equipment
- › Directive 2014/35/EU for low voltage equipment with rated voltage higher than 75 V DC and 50 V AC, respectively.

Coils are designated by the CE conformity mark and they are delivered with instructions. The declaration of conformity is issued for each item.

Tests of coils according to the CSA standard are carried out together with the hydraulic part. The certification covers the complete directional control valves.