

Clogging Indicators

DG 060 · DG 061 · DG 062 · DG 063 · DG 064

for Pressure and High Pressure Filters · Operating pressure up to 600 bar / 8702 psi · Response/switching pressure up to 5.0 bar / 73 psi



Clogging indicators
DG 062 and DG 064

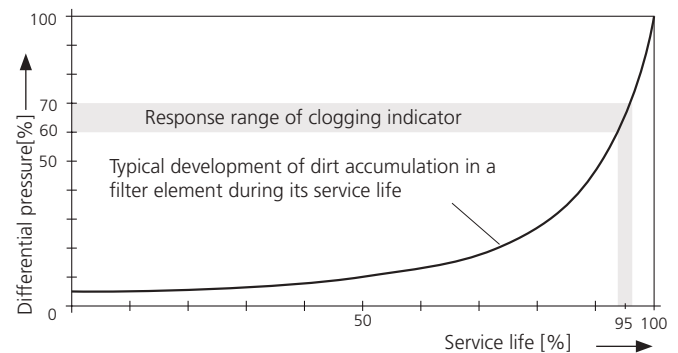
Description

Application

Monitoring the contamination of pressure and high pressure filters.

General

Filter elements installed in hydraulic filters remove dirt from a hydraulic system and therefore become contaminated themselves. Free pores or spaces in the filter material are obstructed by dirt particles, which causes a continuous increase in the pressure loss.



The dirt load collected in a filter element gradually increases during service, which also leads to a higher pressure drop. The resulting differential pressure Δp is monitored by a clogging indicator. Once a preset value is reached, an electrical and / or optical signal is generated.

The following must be observed in this context:

The pressure drop caused by the filter element increases depending on the flow rate, the dirt load, and the viscosity of the pressure fluid.

Therefore, a filter element is not regarded contaminated before the clogging indicator responds at operating temperature of the hydraulic system, causing a continuous signal.

Consequences of an overdue filter element change

For filters equipped with a bypass valve:

The more dirt has collected in the filter element, the more frequently the bypass valve opens and part of the hydraulic fluid remains unfiltered. The high pressure loss causes unnecessary power consumption.

For filters without a bypass valve:

The increasing pressure loss across the filter element, which reduces the efficiency of the hydraulic system, eventually causes malfunctions to occur or a pressure relief valve to respond.

Design and principle of operation

Within the clogging indicator, the differential pressure

$\Delta p = p_1 - p_2$ (pressure upstream of the element minus pressure downstream of the element) caused by the filter element acts on a magnetic piston against the force of a spring.

In optical (mechanical) clogging indicators, the increasing differential pressure causes the piston to approach a second magnet with reversed polarity which in turn causes the indicator to change from green to red.

In electrical clogging indicators, the magnetic piston triggers a reed switch.

Special design features

Piston seal:

The piston actuated by the differential pressure is equipped with a leak-free O-ring seal. As a result, the total flow passes the filter element.

Proximity position sensing:

Piston movement is detected by sensing a magnetic field, i.e. without mechanical contact. For this reason, ARGO-HYTOS clogging indicators are absolutely leakfree.

Characteristics

Operating pressure

0 ... 420 bar / 6092 psi, min. 10^7 pressure cycles

Nominal pressure according to DIN 24550

0 ... 600 bar / 8702 psi, min. 10^4 pressure cycles

Quasi-static operating pressure

Connection

Profiled bore, see section Dimensions

Hydraulic fluids

Mineral oil and biodegradable fluids (HEES and HETG, see info-sheet 00.20).

Temperature range of fluids

-30 °C ... +100 °C (short term +125 °C)

-22 °F ... +212 °F (short term +257 °F)

Ambient temperature range

-30 °C ... +80 °C

-22 °F ... +176 °F

Materials

Housing:

Stainless steel

Piston:

Polyamide

Socket:

Polyamide

Display piece DG 062 / DG 064

Polyamide

Seals:

NBR (FPM on request)

Operating voltage

max. 48 V DC

Electrical service life

10^7 switching cycles

Electrical protection

IP 67 (in connected condition) for DG 060, DG 061, DG 062.

Exception: IP 65 (with mounted and secured socket) for versions with connector socket according to DIN EN 175301-803.

Mounting position

No limitation

Wiring suggestions

Current limiter for DC and AC voltage:

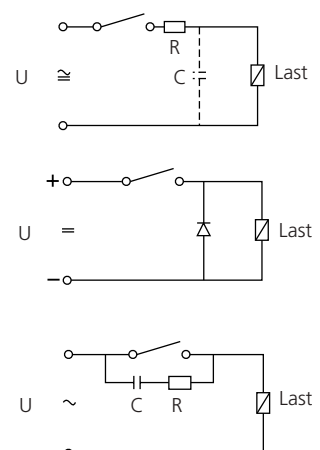
If light bulbs or other loads are connected over long distances (conductor capacity!), a protective resistor should be connected in series in order to limit the current. The same applies when capacitance loads are connected.

Spark suppression in DC applications:

The contacts of Reed switches open extremely fast, causing voltage peaks to be induced when switching off inductive loads, such as relays, lifting magnets, or solenoid valves. The resulting self-induction currents are short-circuited by connecting a diode in parallel to the inductive load.

Spark suppression in AC applications:

In AC applications, a diode connected in parallel to the load is not sufficient. RC elements should be used here, connected in parallel to the Reed switch. Please contact our design engineers for advice in order to select a suitable RC element.



DG 063 - Optical differential pressure indicator with automatic reset



Function:

When the preset differential pressure is reached, the optical indicator changes from green to red. If the pressure differential returns to a value below the preset limit, the indicator changes back to green, i.e. no manual reset of the indicator is required.

DG 064 - Optical differential pressure indicator with manual reset



Function:

When the preset differential pressure is reached, a red pin retracts from the hole of the indication. If the pressure differential returns to a value below the preset limit, the pin does not disappear automatically. Due to the fitted resting function, a manual reset of the indicator is required.

DG 060 - Electrical differential pressure switch (make)



Function:

The built-in Reed switch closes when the preset differential pressure is reached.

DG 061 - Electrical differential pressure switch (break)



Function:

The built-in Reed switch opens when the preset differential pressure is reached.

DG 062 - Electrical differential pressure switch (change-over)



Function:

When the preset differential pressure is reached, the built-in Reed switch changes over. The change-over (CO) switch makes it possible to indicate a broken wire by means of a suitable electronic circuit, as compared to a make contact (normally open NO) switch.

Option:

For versions with connector plug according to DIN EN 175301-803 and symbol 6, a transparent socket with 2 built-in LEDs is available. This socket makes it possible to have an additional optical indication of the filter contamination. When the operating voltage is switched on, a green LED lights up. When the switching pressure is reached, a yellow LED lights up in addition.

Selection Chart

Part No.	Code	Optical indicator	Electrical indicator	Response/switching pressure	Type of contact	Switching voltage U	Switching current I	Switching power P	Symbol	Weight	Remarks
				bar psi		V AC/DC	A AC/DC	VA/W AC/DC		kg lbs	
1	2	3	4	5	6	7	8	9	10	11	12
DG 063-02	OD1	•	-	2.0 29	-	-	-	-	1	0.09 0.20	automatic reset
DG 063-05	OD1	•	-	5.0 73	-	-	-	-	1	0.09 0.20	automatic reset
DG 064-02¹	OD2	•	-	2.0 29	-	-	-	-	2	0.09 0.20	manual reset
DG 064-05¹	OD2	•	-	5.0 73	-	-	-	-	2	0.09 0.20	manual reset
DG 060-31	ED2	-	•	2.0 29	make	48/48	0.5/0.5	10/10	3	0.09 0.20	AMP Superseal-2P ²
DG 060-21	ED5	-	•	2.0 29	make	48/48	0.5/0.5	10/10	3	0.09 0.20	Deutsch DT04-2P ²
DG 060-30	ED2	-	•	5.0 73	make	48/48	0.5/0.5	10/10	3	0.09 0.20	AMP Superseal-2P ²
DG 060-20	ED5	-	•	5.0 73	make	48/48	0.5/0.5	10/10	3	0.09 0.20	Deutsch DT04-2P ²
DG 061-31	ED3	-	•	2.0 29	break	48/48	0.5/0.5	10/10	4	0.09 0.20	AMP Superseal-2P ²
DG 061-21	ED6	-	•	2.0 29	break	48/48	0.5/0.5	10/10	4	0.09 0.20	Deutsch DT04-2P ²
DG 061-30	ED3	-	•	5.0 73	break	48/48	0.5/0.5	10/10	4	0.09 0.20	AMP Superseal-2P ²
DG 061-20	ED6	-	•	5.0 73	break	48/48	0.5/0.5	10/10	4	0.09 0.20	Deutsch DT04-2P ²
DG 062-04¹	ED9	-	•	2.0 29	change-over	48/48	0.5/0.5	10/10	5	0.09 0.20	DIN EN 175301-803 ²
DG 062-05¹	ED8	-	•	2.0 29	change-over	48/48	0.5/0.5	10/10	6	0.09 0.20	DIN EN 175301-803 ²
DG 062-01¹	ED9	-	•	5.0 73	change-over	48/48	0.5/0.5	10/10	5	0.09 0.20	DIN EN 175301-803 ²
DG 062-02¹	ED8	-	•	5.0 73	change-over	48/48	0.5/0.5	10/10	6	0.09 0.20	DIN EN 175301-803 ²
DG 062-31¹	ED4	-	•	2.0 29	change-over	48/48	0.5/0.5	10/10	7	0.09 0.20	AMP Superseal-3P ²
DG 062-21¹	ED7	-	•	2.0 29	change-over	48/48	0.5/0.5	10/10	8	0.09 0.20	Deutsch DT04-3P ²
DG 062-41	ED1	-	•	2.0 29	change-over	48/48	0.5/0.5	10/10	9	0.09 0.20	M12 x 1-4P ²
DG 062-30¹	ED4	-	•	5.0 73	change-over	48/48	0.5/0.5	10/10	7	0.09 0.20	AMP Superseal-3P ²
DG 062-20¹	ED7	-	•	5.0 73	change-over	48/48	0.5/0.5	10/10	8	0.09 0.20	Deutsch DT04-3P ²
DG 062-40	ED1	-	•	5.0 73	change-over	48/48	0.5/0.5	10/10	9	0.09 0.20	M12 x 1-4P ²

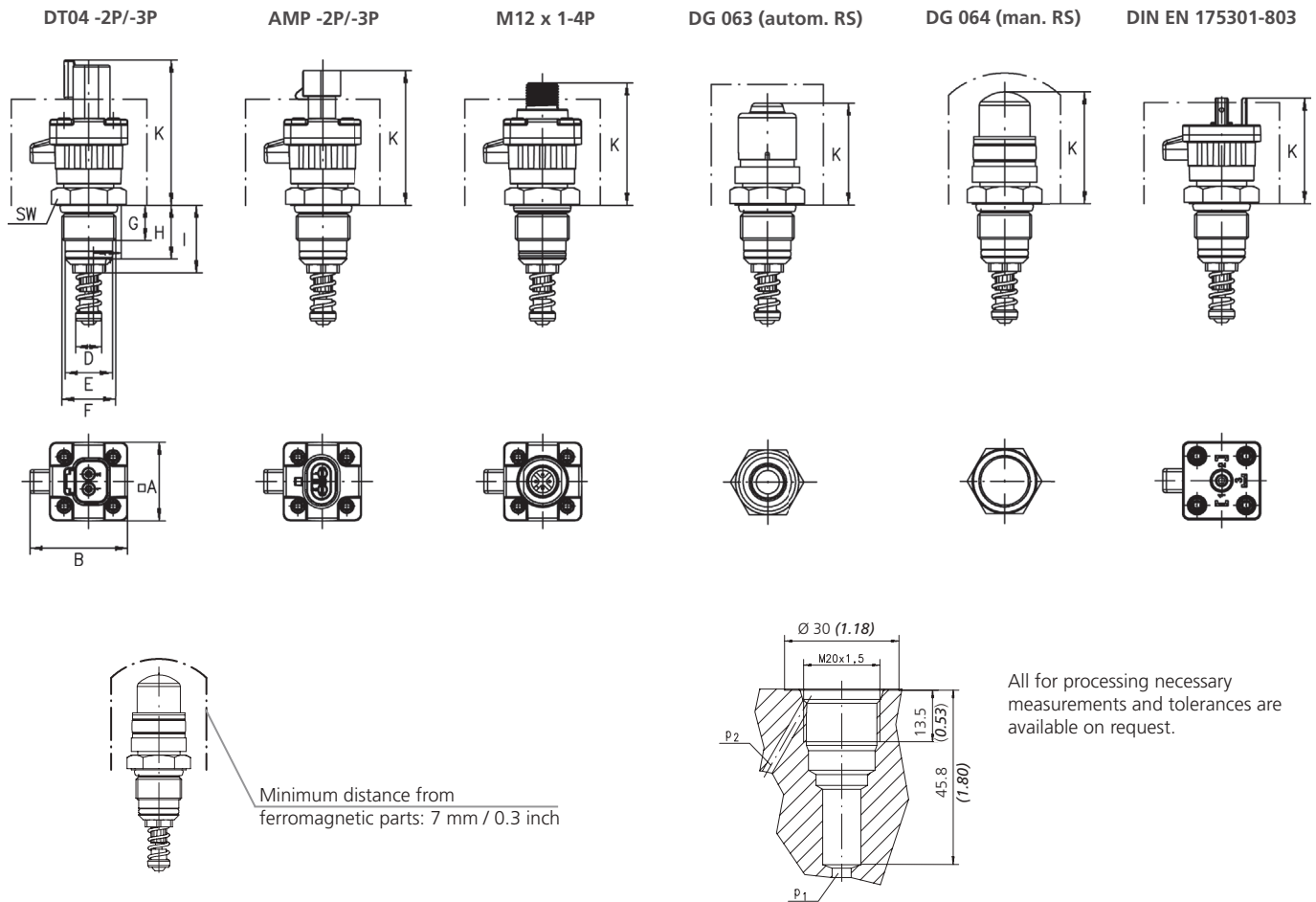
¹ Preferred type, no minimum order quantity required

² Design of the connector plug - connector socket not included in the scope of delivery.

Remarks:

- ▶ The response / switching pressure of the clogging indicator must be lower than the cracking pressure of the bypass valve of the filter.
- ▶ Reed switches are sensitive of excessively strong currents. Even a short-term overload causes an increased contact resistance or failure of the switch. By taking the precautions described in paragraph wiring suggestions, premature failure of Reed switches due to overload is avoided.
- ▶ Although reed switches have a high shock resistance, falling onto a hard surface can cause stress that results in misalignment of the contacts. In order to avoid this, in particular the electrical clogging indicators should be transported professionally and protected against falling down.
- ▶ The clogging indicators listed in this chart are standard units. Other designs available on request.

Dimensions



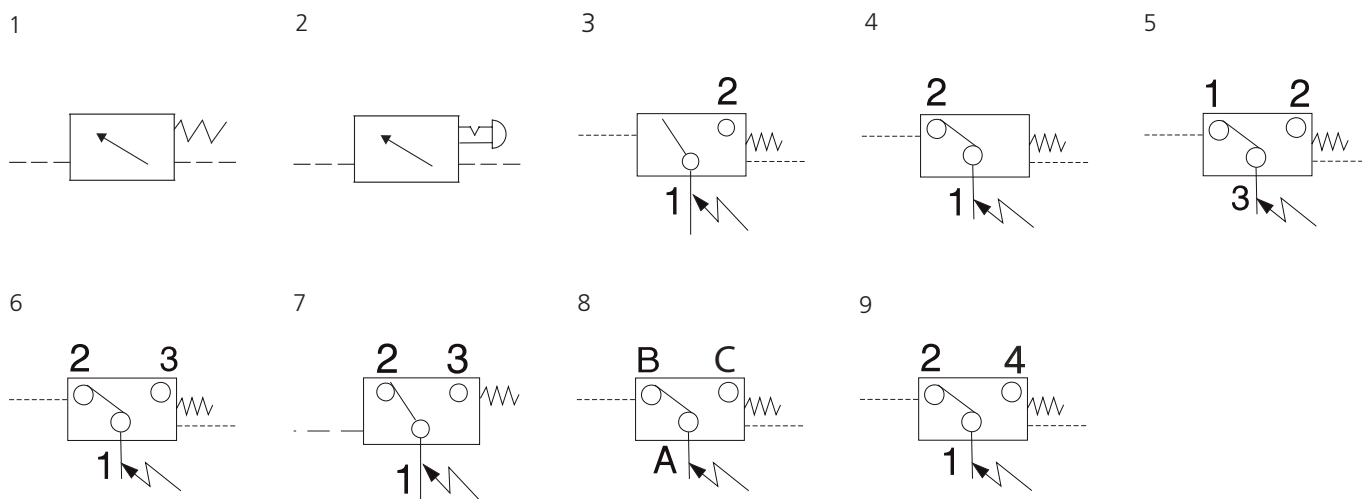
Measurements in mm

Type	A	B	D	E	F	G	H	I	K	AF
DT04 -2P/-3P	□ 29	36.5	9.7	17.5	M20 x 1.5	13	20	25	55	24
AMP -2P/-3P	□ 29	36.5	9.7	17.5	M20 x 1.5	13	20	25	50	24
M12 x 1-4P	□ 29	36.5	9.7	17.5	M20 x 1.5	13	20	25	46	24
DG 063	-	-	9.7	17.5	M20 x 1.5	13	20	25	37.5	24
DG 064	-	-	9.7	17.5	M20 x 1.5	13	20	25	41.5	24
DIN EN 175301-803	□ 29	36.5	9.7	17.5	M20 x 1.5	13	20	25	39	24

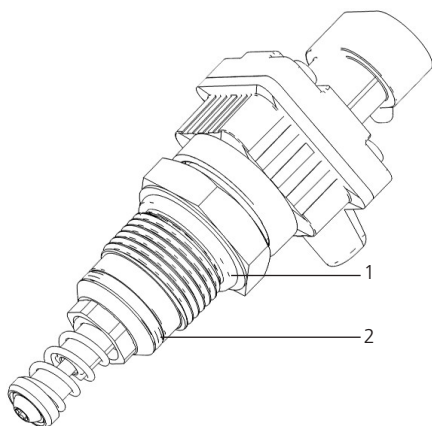
Measurements in inch

Type	A	B	D	E	F mm	G	H	I	K	AF mm
DT04 -2P/-3P	□ 1.1	1.44	0.38	0.69	M20 x 1.5	0.51	0.79	0.98	2.17	24
AMP -2P/-3P	□ 1.1	1.44	0.38	0.69	M20 x 1.5	0.51	0.79	0.98	1.97	24
M12 x 1-4P	□ 1.1	1.44	0.38	0.69	M20 x 1.5	0.51	0.79	0.98	1.81	24
DG 063	-	-	0.38	0.69	M20 x 1.5	0.51	0.79	0.98	1.48	24
DG 064	-	-	0.38	0.69	M20 x 1.5	0.51	0.79	0.98	1.63	24
DIN EN 175301-803	□ 1.1	1.44	0.38	0.69	M20 x 1.5	0.51	0.79	0.98	2.54	24

Symbols



Spare Parts



Pos.	Designation	Part No.
1	O-ring 17.3 mm x 2.2 mm / 0.68 inch x 0.09 inch	N007.0172-4
2	O-ring 14 mm x 1.78 mm / 0.55 inch x 0.07 inch	N007.0142

The functions of the complete filters as well as the outstanding features of the filter elements assured by ARGO-HYTOS can only be guaranteed if original ARGO-HYTOS spare parts are used.

Quality Assurance

Quality management according to DIN EN ISO 9001

Various quality controls during the production process guarantee the leakfree function and solidity of our products.

Illustrations may sometimes differ from the original. ARGO-HYTOS is not responsible for any unintentional mistake in this specification sheet.